OUTIL A MOLETER STRB



Référence : STRB

Prix : 2,871.00€

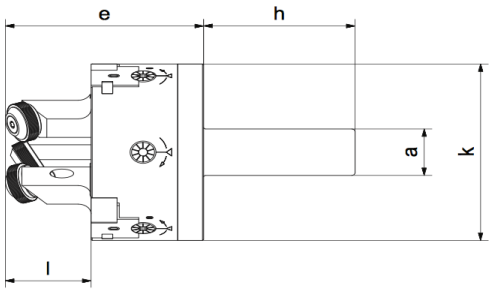
Descriptif :

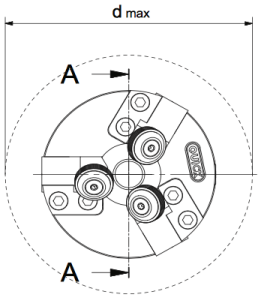
MODEL	PROD.-NO.	WORKPIECE Ø	KNURLING WHEEL mm (Ø x width x bore)
STR-B	P280-0200	5 - 55 mm	21,5x5x8* (272)

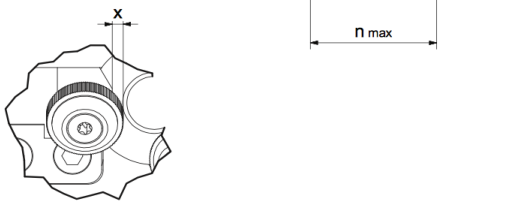
d max	e	h	j	k	l	n max	x
135	92	70	35	95	40	69	3

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 39.

PROD. NO.	CLAMPING Ø (a)	CHUCKING LENGTH (h)	HOLE Ø (i)
280-420	20 mm	70 mm	10 mm
280-425	25 mm	70 mm	15 mm
280-430	30 mm	70 mm	18 mm
280-464	1″	70 mm	15 mm
280-465	1 1/4″	70 mm	18 mm
280-466	1 1/2″	70 mm	25 mm
280-483	MK3	-	10 mm







CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RGE45° (Cross):



Wheel holder 0: 1 x 15°R knurling wheel (cutting)
Wheel holder 0: 1 x 15°R knurling wheel (cutting)
Wheel holder 1: 1 x 15°L knurling wheel (cutting)

RGE30° (Diamond):



Wheel holder 0: 1 x 90° knurling wheel (cutting) (AA)
Wheel holder 0: 1 x 90° knurling wheel (cutting) (AA)
Wheel holder 1: 1 x 90° knurling wheel (cutting) (AA)

[Lien vers la fiche du produit]